Forklift Training Facts*

July 2002

*Applies to all Powered Industrial Trucks covered by WAC 296-24-230



Answers to the Most-often Asked Questions about Forklift Training

Learn more at: www.LNI.wa.gov/wisha/p-ts_safety/forklift.htm

Must employees be trained? Yes!

Does training have to be documented? The employer must keep a record

Yes!

All employees operating a forklift must be trained. The training consists of three elements: formal (general, classroom-type) training, practical (site-specific, hands-on) training and a visual evaluation of the operator's skill.

The employer must keep a record of forklift training and the evaluation. The record includes the name of the operator, date of the training, date of evaluation and the name of the person(s) giving the training and evaluation.



Does an employer have to hire a professional trainer to give the training?

Anyone who has the knowledge, training and experience to train and evaluate forklift operators can conduct the training.

Can an employer develop their

An employer can develop their own program

using, for example, WISHA Codes, Forklift

Safety Guide**, videos, an owner's manual

Additionally, the trainer would observe the

operator and evaluate their ability to safely

operate the forklift. *Topics required to be* covered during training and evaluation are

listed on the back of this fact sheet.

review and a hands-on training session.

own training program?

Does training from a previous employer count? Yes! and No!

Training received from a previous employer can meet the general, classroom-type training requirement, if such training was appropriate to the truck and working conditions encountered and if the operator was evaluated and found competent to operate the truck safely within three years. However, the current employer is still responsible for site-specific hands-on training for the specific forklift that the employee will be using. Additionally, the current employer is required to observe and evaluate the employee's ability to safely operate the forklift. Both the training and the evaluation have to be documented. (Sample on back of this form.)

A training program covering the general forklift information is available on the L&I Web site at: www.LNI.wa.gov/ wisha/cbt/courses.htm

Does the employee have to be evaluated after being trained? Yes!

After completing the classroom training and the hands-on training, the employee must demonstrate the skills learned. An evaluator designated by the employer must visually evaluate these skills.

Additionally, all employees must be evaluated every three years to ensure that they are still operating the forklifts in a safe manner.

There is no license or "certification" requirement for forklift operators. The requirement is that the operator receives the following training:

Is a license or certification required

 General forklift operation and safety information (topics listed on the back of this form)

to operate a forklift?

- Workplace specific training, including a hands-on demonstration on the type of forklift the operator will actually be using (topics listed on the back of this form)
- An evaluation of the operator's skill and ability to operate the forklift safely And remember to document the training!

Contact Consultation Services for further information:

Everett 425-290-1431
Bellevue 425-990-1462
Tacoma 253-596-3917
Tumwater 360-902-5472
E. Wenatchee 509-886-6570
Spokane 509-324-2543

These topics must be covered when training or evaluating a forklift operator.

Employers may use this checklist to document that employees have been trained and/or evaluated in all the topics listed below.

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| General Forklift Topics: | Workplace-Specific Topics: |
| Operating instructions, warnings and precautions for types of industrial truck the operator will be authorized to operate. | Surface conditions where the vehicle will be operated. |
| Differences between the forklift and an automobile. | Composition of loads to be carried and load stability. |
| Vehicle controls and instrumentation: Where they are located, what they do and how they work. | Load manipulation, stacking and unshackling. |
| Engine or motor operation. | Pedestrian traffic where the vehicle will be operated. |
| Steering and maneuvering. | Narrow aisles and other restricted places where the vehicle will be operated. |
| Visibility (including restrictions due to loading). | Hazardous (classified) locations where the vehicle will be operated. |
| Fork and attachment adaptation, operation and use limitations. | Ramps and other sloped surfaces that could affect the vehicle's stability. |
| Vehicle capacity. | Closed environments and other areas where insufficient ventilation or poor vehicle maintenance could cause a buildup of carbon monoxide or diesel exhaust. |
| Vehicle stability. | Other unique or potentially hazardous environmental conditions in the workplace that could affect safe operation. |
| Vehicle inspection and maintenance that the operator will be required to perform. | Hands-on demonstration using the type of vehicle that the operator will actually be using. |
| Refueling and/or charging and recharging of batteries. | Changes in workplace conditions that could affect safe operation (such as: new trenches, new worker access routes or new staging areas on construction sites). |
| Operating limitations. | |
| Other operating instructions, warnings or precautions listed in the operator's manual for the types of vehicle that the employee is being trained on. | |
| Name of Operator: | |
| Date of Formal Training: Name of Trainer: | |
| Date of Practical Training: Name of Trainer: | |
| Date of Evaluation: Name of Evaluator: | |